

5 CNC lathes

partly equipped with bar loader, hard turning kit, driven tools and steady rest

Turning up to L = 2000 mm

2 cycle-controlled lathes

Turning up to Ø 400 mm x 1800 mm

1 conventional lathe

Turning up to Ø 1000 x 4000 mm

6 CNC machining centres

with up to 4 axes

Milling up to 1800 x 400 x 400 mm

1 CNC boring mill

4 axes, table load of up to 3000 kg

Travel: 2000 x 2000 x 1500 mm

1 CNC bed-type milling machine

4 axes

Travel: 1500 x 1500 x 3500 mm

5 cylindrical grinders

Internal and external cylindrical grinding

Machining dimensions: Ø 350 x 3000 mm, Ø 800 x 500 mm, Ø 300 x 1000 mm

1 surface grinder

Grinding area: 300 x 600 x 250 mm

5 gear milling machines

partly CNC controlled

Milling up to Ø 2000 mm, up to module 24 (larger parts on request)

Gear shaping machine

up to Ø 1800 mm, up to module 24, maximum tooth height of 360 mm (larger parts o.r.)

1 gear grinding machine

up to Ø 2000 mm, up to module 24 (larger parts on request)

1 milling machine for gear racks

up to module 10

1 bevel gear milling machine

up to Ø 750 mm, up to module 20

1 worm grinding machine

single and multiple starts

up to a max. of 1000 m, up to module 20

2 slotting machines

1 keyseating machine

2 CNC sawing machines

1 balancing machine

Balancing weight of up to 50 kg

3D coordinate measuring machine

1 laser marking system